



JEFFERSON PARISH

Department of Purchasing

Michael S. Yenni
Parish President

Brenda J. Campos
Director

June 7, 2016

ADDENDUM # 2

Bid No.: 50-0116503

Bid Opening Date: 06/09/2016

Extended Date: 06/20/2016

For: Two year contract for machine shop services for all Jefferson Parish agencies.

The bid opening has been extended until June 20, 2016.

1. Lime item 0200 has been removed.
2. Line item 0210 has been added.
3. Replace entire section "1-14 Categories of work" from the bid specifications with the following:
1-14 Categories of work

The following is a list of the various categories of work contemplated. An hourly rate to include labor, material, equipment and operator must be submitted for each category. The estimated time requirement for each category is also listed.

Item 0010

Large lathe work:

General purpose turning, threading, facing and boring on work pieces up to 42" in diameter and up to 342" in length.

Item 0020

Medium lathe work:

General purpose turning, facing, boring and threading on work pieces up to 20" in diameter and up to 374" in length.



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Item 0030

Small lathe work:

General purpose turning, facing, boring and threading, on work pieces up to 16" in diameter and up to 60" in length. Includes bar stock threading up to 2" in diameter, using hollow spindle.

Item 0040

Large vertical axis boring mill work:

General purpose turning, facing, and boring on work pieces up to 36" in height and up to 66" in diameter.

Item 0050

Small vertical axis boring mill work:

General purpose turning, facing, and boring on work pieces up to 24" in height and up to 48" in diameter.

Item 0055

Medium horizontal axis boring mill work:

General purpose turning, facing, and boring on work pieces up to 20" in width or in height and up to 60" in length.



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Item 0060

Large horizontal axis boring mill work:

General purpose turning, facing, and boring on work pieces up to 66" in width or in height and up to 108" in length.

Item 0070

Large radial arm drill press work:

General purpose drilling of holes up to 2", tapping up to 2" n.c., reaming, and spot facing on work pieces up to 48" in height and diameter up to 96"

Item 0080

Medium drill press work:

General purpose drilling of holes up to 1", tapping up to 2" n.c., reaming, and spot facing on work pieces up to 15" in height and weight generally less than 200 pounds

Item 0090

Medium milling machine work:

General purpose milling work, particularly for keyseating of shafts up to 8" in diameter and keyway widths up to 1 1/2"



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Item 0100

Small milling machine work:

General purpose milling, drilling, facing, spot facing and keyseating done on a bridgeport of small work pieces generally less than 200 pounds in weight.

Item 0120

Saw work:

Transverse cutting of round bars, beams and other long shapes up to 12" in size (diameter or depth).

Item 0130

Lapping machine work:

Facing mechanical seals on work pieces up to 12" in diameter.

Item 0140

Dynamic balancing:

Balancing rotating elements up to 96" in length, 36" in diameter and 2500# weight at rotative speeds 900 rpm maximum.



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Item 0150

Miscellaneous assembly work:

This item does not involve any of the machining operations but may be necessary prior to or after said operations. The workmen would not necessarily be skilled craftsmen as required for machining operations, but skilled in the handling of work pieces, wrench operations, and so forth.

Item 0160

Miscellaneous measurement work:

This item does not involve any of the machining operations but may be necessary prior to or after said operations. The measurement work would consist of taking precise measurements with inside or outside devices.

Item 0170

Millwright work:

On-site erection (leveling, aligning, and setting) of large pump station machinery including but not limited to horizontal-shaft propeller pumps up to 168" in diameter, vertical-shaft propeller pumps up to 96" in diameter, reduction gearboxes up to 3100 hp rating, diesel engines up to 4000 hp rating, electric motors up to 800 hp rating and associative shafting and couplings by skilled craftsmen as required for precision millwright operations.



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Item 0180

Supervisory erection specialist:

On site coordination and supervision of item 0170 millwright work by a highly skilled erection and alignment specialist.

Item 0190

400 A welding machine/burning apparatus work:

This item is for the making of wellments to be subsequently machined (under other categories) using either raw stock materials and/or partially machined components. Included herein would be any welding associative with propeller reconditioning.

Sincerely,

Donna Reamey

Donna Reamey, Buyer II
Jefferson Parish Purchasing Department

Bidders must acknowledge all addenda on the bid form. Bidder acknowledges receipt of this addendum on the bid form as indicated. Failure to do so will result in bid rejection.

This addendum is a part of the contract documents and modifies the original bidding documents and specifications. The contents of this addendum shall be included in the contract documents. Changes made by this addendum shall take precedence over the documents of earlier date.

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INVITATION TO BID FROM JEFFERSON PARISH - continued

BID NO.: 50-00116503

SEALED BID

ITEM NUMBER	QUANTITY	U/M	DESCRIPTION OF ARTICLES	UNIT PRICE QUOTED	TOTALS
15	1,179.00	HR	0150 MISCELLANEOUS ASSEMBLY WORK		
16	51.00	HR	0160 MISCELLANEOUS MEASUREMENT WORK		
17	646.00	HR	0170 MILLWRIGHT WORK		
18	1.00	HR	0180 SUPERVISORY ERECTION SPECIALIST		
19	766.00	HR	0190 400A WELDING MACHINE BURNING APPARATUS WORK		
20	1.00	HR	0210 Non-Bid item for vendor to provide invoicing only to charge procurement cost. A copy of actual invoicing showing the contractors procurement cost for such items shall be submitted with request for payment. All required materials must be noted on the estimate form along with who is to supply and the cost of the material.		
REVISED AS PER ADDENDUM # 2					